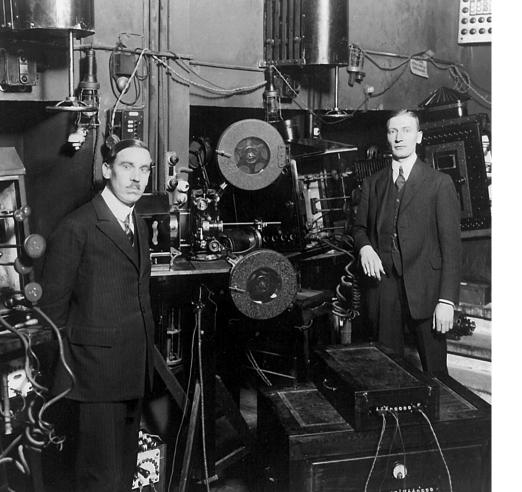
ortofon





Ortofon

World leader in the cartridge industry

Ortofon has always been a company in the field of sound reproduction. Founded in Copenhagen in 1918, it started by creating technology which served as the basis for adding a soundtrack to the silent movies of the early 1920s. In 1948, the company developed the first moving coil cartridge, and since then Ortofon has developed and manufactured more than 300 different cartridges, with our latest being the MC A95.

Today Ortofon is the world leader in phono cartridges. This is the result of combining design with technology and the highest level of engineering in the audio industry. Acoustics, materials technology and micro mechanics are key competences in Ortofon's technological prowess. Ortofon has its research and manufacturing facilities in Denmark; the production of cartridges and components is carried out at the company's factory in Nakskoy. Denmark.

Production is based on experienced workers with a high level of craftsmanship. This assures the high uniform quality of Ortofon products. The phono cartridges are sold worldwide through a network of more than 60 importers and sales subsidiaries in the USA and Japan. Ortofon is today recognized among consumers and industry professionals as a quality brand.



MC A95

Ortofon is proud to introduce the MC A95, a world class moving coil cartridge to commemorate the 95th anniversary of Ortofon's technical leadership in the audio industry. With the MC A95, the bar is raised for its predecessor, the MC A90. The MC A95 not only celebrates the past 95 years of Ortofon, first and foremost it also makes history by significantly raising the standards by which sound reproduction is measured, making it a celebration of sound itself.

The new Ortofon MC A95 has gone to the next level by reducing unwanted vibrations and increasing the dynamic capability of the cartridge. Our extensive knowledge of vibration properties, characteristics in different shapes and materials, competences in magnetism, mechanical design and new technologies has been applied for optimization of the MC A95.

Those who choose to adopt the MC A95 will experience the lifelike, open sound, with exceedingly clear midrange for a presentation that is unparalleled. The MC A95 remains extremely musical while paying close attention to micro dynamic details, with its delicate, but also analytical nature. Lovers of music will take note of a truly organic and encapsulating experience which transcends the boundaries of recording and undeniably blurs the distinction between what is live and what is recorded.

Magnet

Neodymium magnet with special armature and FSF

The magnet system is based on an extremely strong, compact neodymium magnet, which makes the generator system both compact and lighter through its minimal dimensions.

Inspired by the elements of MC Anna design, the MC A95 makes use of a specially designed armature comprised of a metal alloy which is much less magnetic



than normal iron. This provides noteworthy benefit to the dynamic capabilities of the cartridge. The reason for this is that our high-tech armature has almost no influence on the magnetic field during movement. Hence when combined with the Aucurum coils of gold-plated 6NX oxygen free copper, it delivers perfect reproduction of the cantilever movements without compromise. Any trace of remaining magnetic influences that would create distortion is prevented by the use of a Field Stabilizing Element (FSE).

Ortofon's Field Stabilizing
Element, a small cylinder of
conductive material strategically
placed inside the magnet
system, guarantees that the
force field remains stable
regardless of the movement of
the armature. FSE improves the
channel separation, while at the
same time minimizing dynamic



distortion and intermodulation. The result: fantastic dynamics and even more elbow room between the musicians. You simply experience more drama and greater breadth, height and depth in the sound scenario.

Damping

WRD Damping system

Adding to the list of important components is Ortofon's Wide Range Damping (WRD) system. In this system, a small, heavy platinum disc is sandwiched between two rubber absorbers, both with different properties. This ensures not only an exceptional tracking performance, but also creates a perfect damping through the entire frequency spectrum. Because of this, distortion and resonance are virtually eliminated entirely.

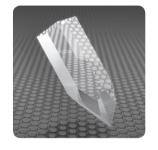
The WRD system, which was originally introduced in the MC 20 Mk II in 1979 and was also used in the MC A90, MC Windfeld, Xpression and MC Anna cartridges, is one significant reason why the MC A95, while achieving the most linear frequency response and the highest upper frequency limit ever, at the same time tracks a fantastic 90 µm at a vertical tracking force of 2.3 grams.

Diamond

Replicant 100 - The finest diamond in the world

Another precondition for linear reproduction with a wide frequency range and optimal tracking performance is a diamond - the shape of which is as close as possible to the original cutting stylus.

As in the former MC A90, MC Windfeld, Xpression and MC Anna cartridges, the MC A95 makes use of Ortofon's Replicant 100 diamond, known for its thin and light profile and extraordinarily large contact surface. Since the Replicant 100 is closest



to the shape of the cutting stylus, it can trace with accuracy unparalleled by any other needle in existence. Special polishing of the diamond along with the use of a Boron cantilever offer remarkable transparency, speed, and responsiveness beyond that of any other combination.

Materials and design

Housing

The housing of the cartridge is made of Titanium, using our famed SLM manufacturing technique which was pioneered by Ortofon during the manufacturing of the MC A90, SPU A90, Xpression, MC Anna and SPU A95 cartridges.

the Selective Laser Melting process welds fine particles of Titanium together, layer-by-

Considered an engineering breakthrough,

layer, to construct a single piece body devoid of extraneous material. This technique allows for precise control of the density of the body material, allowing for extremely high internal damping. The final result provides freedom over vibrations within the cartridge body material. The use of Titanium has provided a further improvement to the internal damping capabilities as well as to the overall rigidity of the structure.

Extremely high end materials benefit new coil technology

Using Ortofon's Aucurum coils of gold-plated, 6NX oxygen free copper allows for zero-loss transmission of the diamond's movements via its boron cantilever. This combination, which has also been employed for use in the MC Windfeld and MC A90 cartridges, combines low moving mass with an extremely high degree of rigidity.

A specially designed armature is used to achieve extreme precision in each coil turn in all layers. This enables the MC A95 to achieve a higher degree of channel separation, while simultaneously offering lower distortion and better channel balance. The armature is made in a metal alloy which is much less magnetic than normal iron, which boosts the dynamic capability of the cartridge.

Coil wire protection has been constructed from our special high damping proprietary TPE (Thermo-Plastic Elastomer) material, which enhances the total damping properties of the cartridge.

Setup

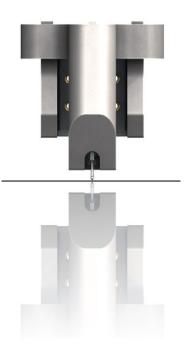
As with any cartridge, setup is absolutely crucial in order to ensure the best sound reproduction capabilities. Although there are many valid paradigms that exist with regard to cartridge setup, Ortofon does not endorse a specific methodology and encourages users to explore the options as suggested by their high-end audio dealer, including professional setup. In addition to alignment, consideration must be made to adjust azimuth, anti-skating and VTA/SRA in order to maximize the potential performance of any high end cartridge.

Warning

This phono cartridge is only for mounting on tonearms and must not be used for other purposes.

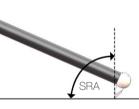
Azimuth

In order to attain maximum channel separation, it may be possible to adjust the azimuth. Should the cartridge not be perfectly perpendicular to the record's surface, the tonearm or headshell may require to be tilted a few degrees. Correct azimuth is established by observing the reflected image of the 2 parallel cartridge front lines. The cartridge's front lines must form a straight line with the reflected lines. A flat mirror may also be used to facilitate this process.



Stylus Rake Angle (SRA)

With a complex stylus shape like the Replicant 100, there must be special attention paid to positioning the diamond in the groove.



The Stylus Rake Angle (SRA - see figure) is very important to the performance of the Replicant 100 stylus, and the long contact surface (the sharp edge) of the diamond should be almost perpendicular to the record surface when viewed from the side. The angle between the record surface and the cantilever is close to 23 degrees when SRA is 90 degrees.

A perfect starting point is to set the tonearm parallel to the record surface and to use the recommended tracking force. The contact surface will be close to perpendicular to the record surface with this setting. The SRA can now gradually and carefully be changed be adjusting VTF and, if necessary, the tonearm height. The target should be an SRA around 92 degrees, determined by the listening experience. In other words, the point of the stylus should point slightly towards the tonearm base.

Mounting

There are 4 sets of screws included for mounting the cartridge to your tonearm. It is of great importance to choose the correct length of screws when mounting the cartridge. Using too long screws may stop the screws inside the cartridge resulting in insufficient mounting in the headshell.

The choice of screw length depends on the thickness of the headshell, and a maximum of 2.5 mm free screw length under the headshell.

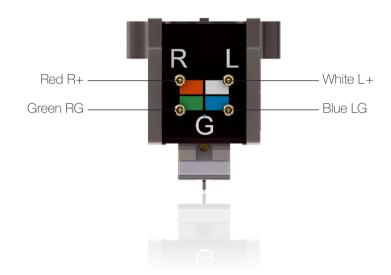
Mount the cartridge loosely to the headshell during this procedure.

Connecting

Please correlate the colour code for the terminals on the drawing with the colour coding on the cartridge.

The terminals for right and left channel have the same position as normal for Ortofon cartridges. We recommend the enclosed leadwires to be mounted on cartridge and tonearm before aligning and calibrating the cartridge.

The length of the enclosed lead wires will fit a distance between cartridge and tonearm terminals of 35 mm, which will work with most headshells.



Protection

Stylus Guard

The stylus guard provided for the MC A95 is designed to be easily replaced and removed without risking contact to the fragile stylus assembly. To avoid accidental damage to the stylus or cantilever please mount the enclosed stylus guard onto the cartridge whenever the cartridge is not in use. The stylus guard should also be attached during mounting or removal of the cartridge.



As illustrated by the drawing, the stylus guard is easily removed by grasping the sides using the thumb and forefinger, tilting down (Fig 1) and pulling straight along the orientation of the cartridge (Fig 2). Affixing the stylus guard is of course accomplished by the reverse movement: hold the stylus guard obliquely, push it into place, and tilt it up as indicated by the arrows.





A new stylus protection guard can be purchased on the Ortofon webshop at: www.ortofon-shop.com.

Maintenance

Stylus care

Ortofon does not recommend the use of solvents of any kind for cleaning of either the record surface or stylus. If necessary, records may be washed in lukewarm demineralized water with a dash of sulphonic soap. Remove dust carefully from record surfaces by using a fine antistatic brush or cloth before every use. The use of solvents on the stylus and cantilever may damage stylus cement; interior parts of the cartridge can be affected seriously by the intrusion of solvents.

The Ortofon warranty will not be valid in cases where such treatment has caused malfunction. For cleaning the stylus, use the enclosed fiber brush a few times along the cantilever in the direction of the stylus, whenever you play a new record or change sides. Record care should also be performed regularly and is of paramount importance to prolong the life and condition of the stylus. Because of this, a record cleaning machine may be considered for ease and quality of record cleaning.

Cartridge break-in

Although the MC A95 will provide top reproduction right out of the box, the cartridge may slightly change character during the first tens of hours of use. This is completely normal and you may, in fact, find that this adds further refinement to your listening experience.

Ortofon Repair service

Ortofon MC A95 is an exclusive cartridge of very high quality. To support our customers who have accidentally damaged their cartridges, Ortofon provides a special repair service. Should you have a need for this service, please contact your local Ortofon Authorized Partner for more details.

Special Repair service is also available on the Ortofon webshop: www.ortofon-shop.com.

MC A95 Technical Data

TECHNICAL DATA	MC A95	
Output voltage at 1 kHz, 5cm/sec.	0,2 mV	
Channel balance at 1 kHz	< 0,5 dB	
Channel separation at 1 kHz	> 25 dB	
Channel separation at 15 kHz	> 22 dB	
Frequency range at - 3dB	10 Hz - 50 kHz	
Frequency response	20 Hz - 20 kHz + 2 dB / - 1 dB	
Tracking ability at 315 Hz at recommended tracking force	90 μm	
Compliance, dynamic, lateral	13 μm/mN	
Stylus type	Special polished Nude Ortofon Replicant 100 on Boron Cantilever	
Stylus tip radius	r/R 5/100 µm	
Tracking force range	2,0-2,5 g (20-25 mN)	
Tracking force, recommended	2,3 g (23 mN)	
Tracking angle	23°	
Internal impedance, DC resistance	7 Ohm	
Recommended load impedance	> 10 Ohm	
Coil wire material	Aucurum	
Cartridge body material	SLM Titanium	
Cartridge colour	Silver	
Cartidge weight	6 g	



Get more information about the MC A95 cartridge.

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Date:	Approved by:	